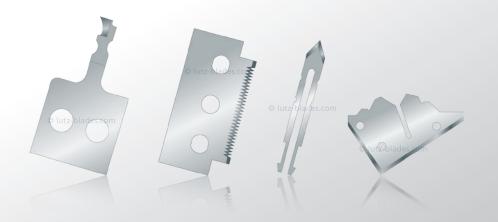


MEDICAL

A selection further types available on request



PLACE YOUR TRUST IN PRECISION AND EFFICIENCY – MEDICAL BLADES FROM LUTZ BLADES



PRECISION. SHARPNESS. YOUR SUCCESS. exactly

CUSTOM BLADES

FILM AND FOIL

CHEMICAL FIBRES AND FIBREGLASS

MEDICAL

FOOD

DIY

AUTOMOTIVE

TEXTILES

Reasons why you need LUTZ BLADES:





PRECISION.

Our maxim is precision – and it is this principle that accompanies every stage from the initial idea to the finished product. Right through to the ideal solution for your specific cutting application to ensure your requirements are met. Throughout every design and development stage and every production step – blade after blade after blade.



SHARPNESS.

We have been making blades and cutters since 1922. From razor-sharp, for extremely fine cutting jobs to extremely robust for impact and pressure cutting actions. Together with the customer, we define all the relevant parameters to ensure your individual requirements are met – to provide greater sharpness and better service lifetimes.

YOUR SUCCESS.

Your competitive advantage when you use blades from LUTZ BLADES in medical technology is the sum of all our efforts and the details we guarantee you. We are pleased to show you those details because your success is our objective – from the first to the millionth blade.





PAGE 2 | MEDICAL | MAR-0015 Rev. 016

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Ref.

MEDICAL

A selection

PAGE 3 | MEDICAL | MAR-0015 Rev. 016

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MEDICAL BLADES BY LUTZ BLADES

Thanks to their precision, high-grade craftsmanship and outstanding service lifetimes, blades by **LUTZ** BLADES are in use in numerous medical contexts with market leaders.

Typical fields are surgery, pathology and in the manufacture of PVC catheters and stents.

Our production range includes, amongst others: ophthalmology blades, microdissection cutters, trocars for laparoscopy, punched blades for biopsies, precision and special-purpose blades for histology and dermatology, blood lancets, blades for precision incisions in PVC tubes, stents and powder inhalers.

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Width Thickn.

(mm)

(mm)

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	(111111)	(11111)	(111111)
0010.0400 0014.0500	23.0	21.0	0.40 0.50
0012.0500 0013.0200	23.8	21.0	0.50 0.20
0023.0500	14.0	12.0	0.50
0071.0300	27.0	7.5	0.30
0072.0200	10.0	4.5	0.20
0070.0630	45.6	12.8	0.63
4120.0250	33.0	4.1	0.25

Length

(mm)

Ref.	Length (mm)		Thickn. (mm)	Ref.	Lengtl (mm)	n Width (mm)	
					MM c		
0330.0380	50.0	18.8	0.38	0150.0200	66.0	22.0	0.20
				0	1	0	
0160.0250	4.0	5.0	0.25	4180.0250	78.6	18.4	0.25
				2			
0916.0250	11.4	8.0	0.25	0 0			
				4183.0250	15.0	12.5	0.25
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0331.0380	90.0	18.8	0.38	0	0		
				4181.0250	52.4	18.4	0.25
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3300.0380	25.4	8.7	0.38				
				4184.0400	8.0	7.0	0.40
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4100.0380	106.4	18.8	0.38				
0			0				

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WHAT YOU NEED FOR MEDICAL CUTTING PROCEDURES

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111.2

32.6

0.38



Ref.

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AND THIS IS HOW YOU CAN BENEFIT FROM BLADES AND CAPABILITIES BY **LUTZ BLADES**

- » Accurate cutting action and consistently excellent cutting quality
- » High cutting efficiency

Length

(mm)

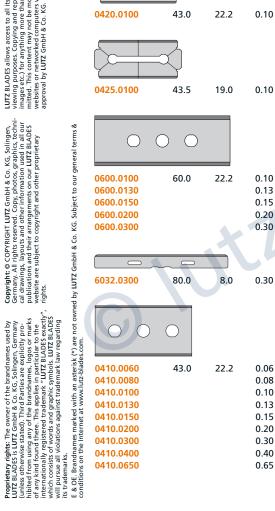
- » Initial samples after only a few days and without tooling costs
- » Traceable thanks to identification marks on each individual blade

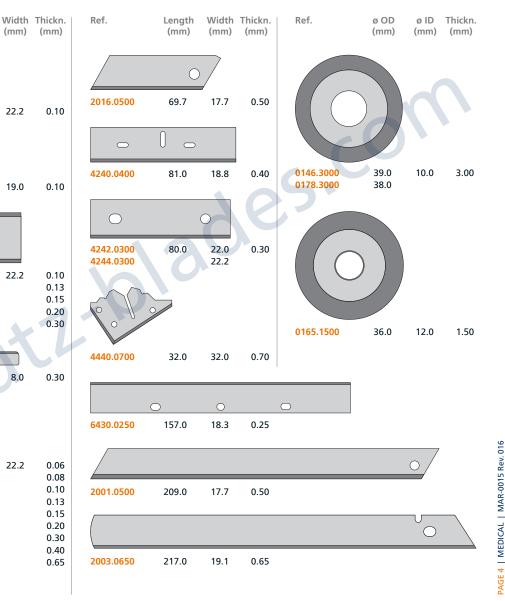
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(mm)

(mm)

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FEATURES OF LUTZ BLADES AND ITS PRODUCTS

- » Processes comply with EN ISO 13485:2016 and EN ISO 9001:2015
- » Rapid prototyping
- » Automatic measurement and testing of all critical parameters

Length

(mm)

- » Certified suitable for cleanroom use
- » Comprehensive materials portfolio from rust-resistant to ceramic
- » Hard and frictionless coatings designed to match the specific application

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Width Thickn.

(mm)

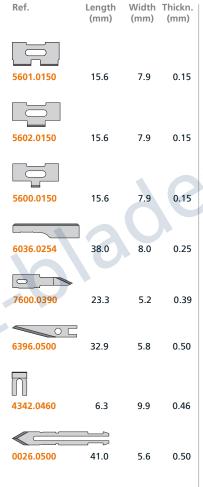
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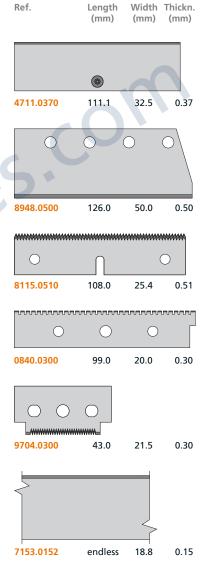
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Our range of products covers blades of between 0.06 and 3.0 mm in thickness and with final hardness ratings of 40 - 85 HRc.



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cutting rust process resistance costs edge durability geometry availability wear resistance **CHOICE OF MATERIAL**

Our range of materials includes:

- » Carbon steels
- » Stainless and rust-resistant steels
- » Highspeed steels (HSS)
- » Tool steels
- » Tungsten carbides
- » Ceramics

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WHAT YOU NEED FOR MEDICAL CUTTING PROCEDURES



BLADE GUIDE

Cutting edges

CUTTING EDGE SHAPES

For the definition of edge type and bevel configuration see the following matrix:



PAGE 7 | MEDICAL | MAR-0015 Rev. 016

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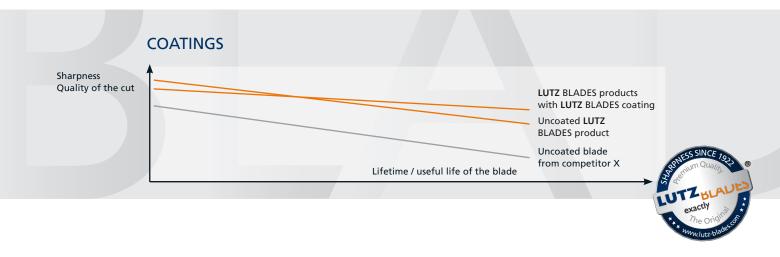
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single edged double edged g a m t one sided b h u n C 0 V p d W two sided e k r X f У S

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WHAT YOU NEED FOR MEDICAL CUTTING PROCEDURES



The LUTZ BLADES coatings range includes the following choices:

TiN

Standard hard coating with tough resistance to wear with a relatively high coefficient of friction (compared with steel as a reference material: 0.4 to 0.7), usually gold coloured, safe use at up to approx. 300 °C.

TiC

Has lower resistance to wear than TiN and a considerably lower coefficient of friction (compared with steel as a reference material: 0.3 to 0.5), usually charcoal grey.

TiCN

Takes a position between the high wear resistance of TiN and the low coefficient of friction of TiC, relative position between TiN and TiC depending on C and N content, usually charcoal grey.

TiAIN

Ķ.

GmbH & Co.

Has greater resistance to oxidation than TiN with a comparable coefficient of friction, usually charcoal grey.

ZrN

With wear resistance similar to TiN, but with a more dense morphology than TiN and, as a result, more resistant to pitting under comparable load, usually steel colour.

CrN

Lower wear resistance than TiN. The advantage of CrN is it has a lower inherent tension than TiN. As a result, can be used for applications with high bending loads.

DLC

Has a high wear resistance and a low coefficient of friction (approx. 0.4 compared with steel as a reference); sensitive to impacts and high temperatures (between 100° and 300 °C depending on structure).

Teflon® (PTFE)

Non-stick coating Teflon® (PTFE), very low static friction allows a smooth cut, therefore a popular coating for medical devices. Because of the low surface tension almost no contamination from the cut goods. Acid and base-resistant, not suitable in combination with Na (sodium). Temperature resistant up to 250°C (480°F). Medium wear resistance.

Coloured lacquer

Applied to entire surface, acts as an aid to sorting different material thicknesses and as anticorrosion protection.

Blueing and blackening

Applied to entire surface, some anticorrosion protection and thickness protection, also aids differentiation.

PAGE 8 | MEDICAL | MAR-0015 Rev. 016